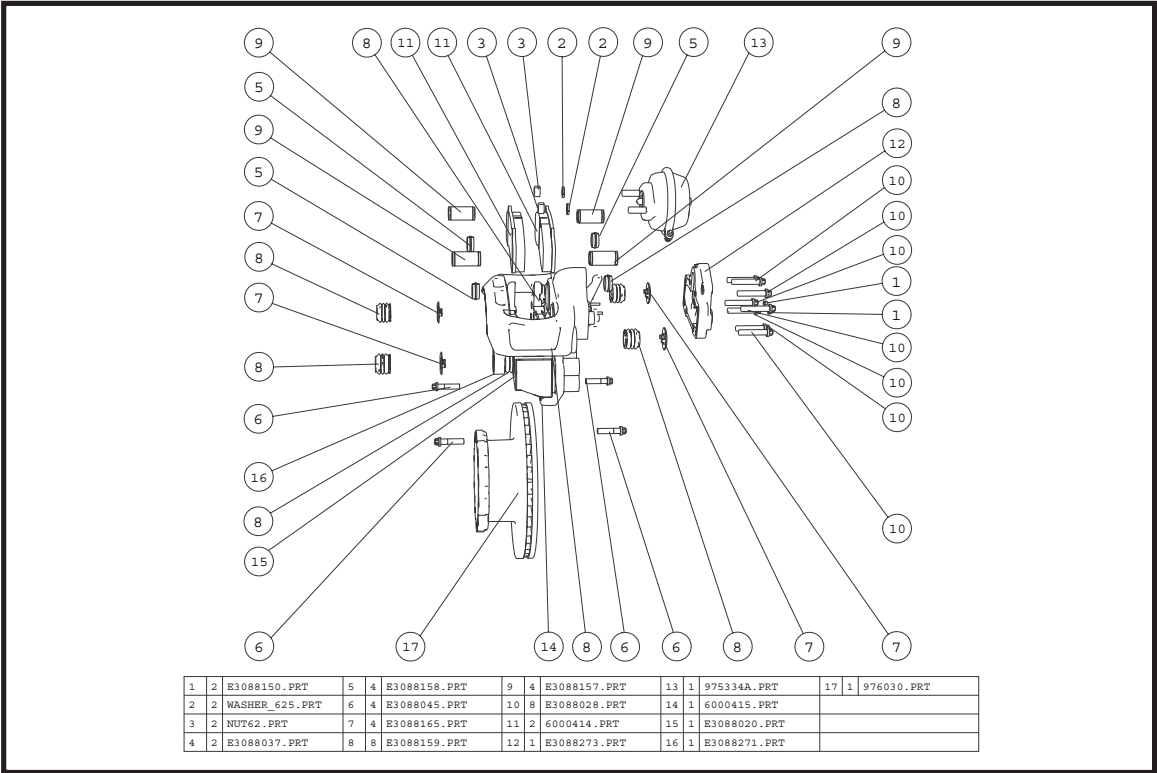


# 3D PDF file from 18.5 Mb Pro/ENGINEER Assembly file.



- Step 1 - **Remove** nuts (Nut62.PRT) and washers (Washer\_625.PRT) from Actuator.
- Step 2 - **Remove** Actuator (975334A.prt).
- Step 3 - **Remove** Hex Head Bolts (E3088028.PRT) and Cap Bolts (E3088150.PRT) using 5mm wrench.
- Step 4 - **Remove** Brake Plate (E3088273.PRT).
- Step 5 - **Remove** internal Hex Head Bolts (E3088045.PRT) from main brake assembly.
- Step 6 - **Remove** external Bushings (E3088159.PRT) and Bushing Covers (E3088165.PRT).
- Step 7 - Carefully **Remove** the Brake Calliper Spacers (E3088157.PRT) to avoid damaging internal Sleeve Shims.
- Step 8 - **Remove** Sleeve Shims (E3088158.PRT) discard and replace.
- Step 9 - **Remove** Brake Rotor (976030.PRT) and remove and repair any damage caused by Brake Pads.
- Step 10 - **Remove** Brake Pads (6000414.PRT) and replace.